



Module Replacement Kit



Models: T3, T3+, T3e, T5, T5e, T7, T15, T16, 5680, 5700, 7100, 7300, 8300, Speed Scrubs and Speed Scrub Rider

KIT INSTALLATION INSTRUCTIONS:

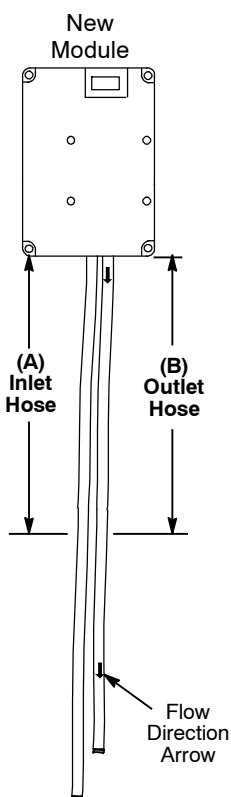
Installation Time: 1 hour

TOOLS REQUIRED: Phillips Screwdriver, Pliers, Hose Cutter (T3/T3+ Models: 7mm & 10mm Wrench).

1. Drain the solution and recovery tanks.
2. Park machine on a level surface, turn machine off and remove key.

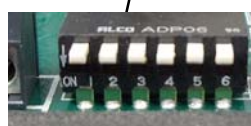
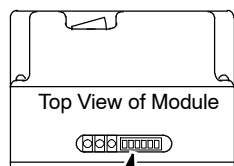
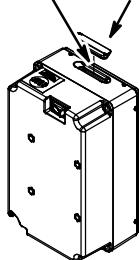
3. Remove the defective *ec-H2O* module from the machine. **NOTE: T3/T3+ Models - The front shroud and recovery tank assembly must be removed to access the module.**
4. Cut the inlet and outlet hoses on the new module as specified below.
5. Adjust the DIP switches on the new module as specified below and install module plug.
6. Install new module and check the machine for proper operation.

Cut Hoses as Specified:



Set DIP Switches

Module Plug



↑ = OFF
↓ = ON

Refer to chart for proper settings

T5 Model NOTE:

Install hose clamp, supplied with kit, as shown. This will prevent solution hose from kinking.



Clamp
p/n 140328

Model		Inlet Hose Length (A)	Outlet Hose Length (B)	DIP Switch Setting*					
				Water Flow Rate	Machine Type				
5680/5700 28"/700mm & 32"/800mm Disk		14" 36cm	14" 36cm	↑ ↑	↑ ↑	↑ ↑	↑ ↓		
5680/5700 28"/700mm & 32"/800mm Cyl		14" 36cm	14" 36cm	↑ ↓	↑ ↓	↑ ↑	↑ ↓		
5680/5700 36"/900mm Disk		14" 36cm	14" 36cm	↑ ↑	↑ ↑	↑ ↑	↑ ↑		
5680/5700 36"/900mm Cylindrical		14" 36cm	14" 36cm	↑ ↓	↑ ↑	↑ ↑	↑ ↑		
T16 Disk		6.5"/16.5cm	9"/23cm	↑ ↑	↑ ↓	↑ ↓	↓ ↓		
7300, 8300		2.25"/5.7cm	5"/13cm	↑ ↓	↑ ↓	↓ ↓	↓ ↓		
T16 Cylindrical		6.5"/16.5cm	9"/13cm	↑ ↓	↑ ↓	↓ ↓	↓ ↓		
T3	17"/43cm 20"/50cm Disk	12"/30cm	12"/30cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T3e/Speed Scrub		63"/160cm	58"/147cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T3+	24"/600mm Disk	12"/30cm	12"/30cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T3e/Speed Scrub XC		63"/160cm	58"/147cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T5	24"/600mm Disk	29"/74cm	29"/74cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T5e/Speed Scrub		26"/66cm	26"/66cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T5	26"/650mm Cylindrical	29"/74cm	29"/74cm	↑ ↓	↑ ↑	↑ ↓	↓ ↓		
T5e/Speed Scrub		26"/66cm	26"/66cm	↑ ↓	↑ ↑	↑ ↓	↓ ↓		
T5	28"/700mm 32"/800mm Disk	29"/74cm	29"/74cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T5e/Speed Scrub		26"/66cm	26"/66cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
Speed Scrub (Aldi Stores)	28"/700mm Disk	26"/66cm	26"/66cm	↓ ↑	↑ ↑	↑ ↓	↓ ↓		
T5	32"/800mm Cylindrical	29"/74cm	29"/74cm	↑ ↓	↑ ↑	↑ ↓	↓ ↓		
T5e/Speed Scrub		26"/66cm	26"/66cm	↑ ↓	↑ ↑	↑ ↓	↓ ↓		
T7/Speed Scrub Rider Disk		3"/8cm	3"/8cm	↑ ↑	↑ ↓	↑ ↓	↓ ↓		
T7/Speed Scrub Rider Cylindrical		3"/8cm	34"/36cm	↑ ↓	↑ ↓	↑ ↓	↓ ↓		
T15 Disk		5"/13cm	5"/13cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
7100 Disk		9.25"/23.5cm	11.25"/25.5cm	↑ ↑	↑ ↑	↑ ↓	↓ ↓		
T15 Cylindrical		5"/13cm	5"/13cm	↑ ↓	↑ ↑	↑ ↓	↓ ↓		
7100 Cylindrical		9.25"/23.5cm	11.25"/25.5cm	↑ ↓	↑ ↑	↑ ↓	↓ ↓		
DIP Switch Numbers				1	2	3	4	5	6

* Standard Settings. For optional solution flow rate settings, contact the Customer Service Department.